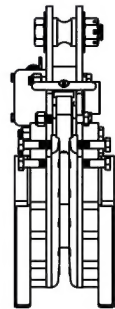
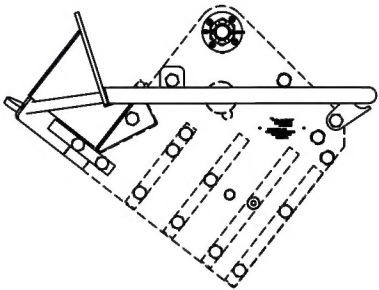
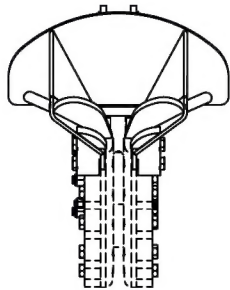


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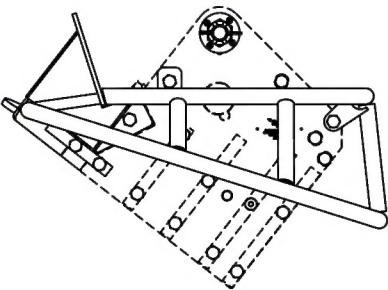
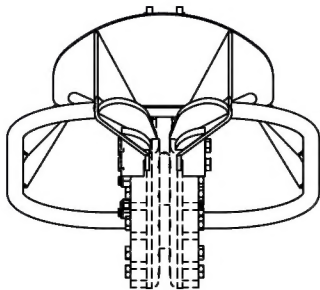
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REMOVED 8NR FROM ASSYS 8NR-C, 8NR-DRC, 8NR-DRCR, 8NR-DHC, 8NR-DHRC, & 8NR-DHCA. REMOVED 20NR-83 FROM ASSY'S 8NR-DHC, & 8NR-DHRC.	7/16/2014	JAG	
2	15-0237	20NR-75 REPLACED W/ AN8-34A .	9/24/2015	DPD	JAG



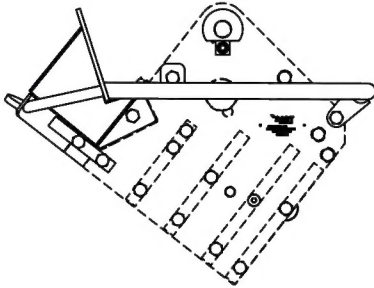
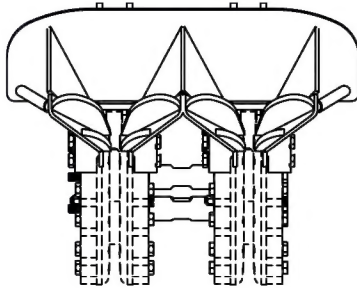
8NR-SP (WITH SIDE PLATE PROTECTORS)



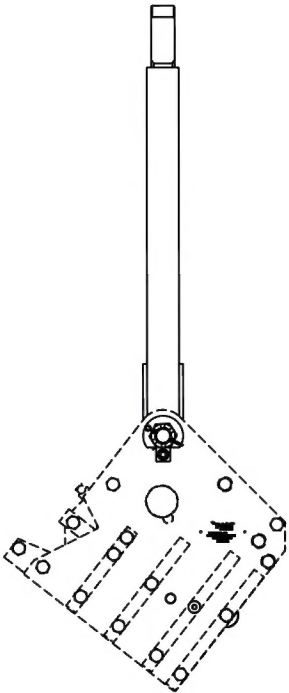
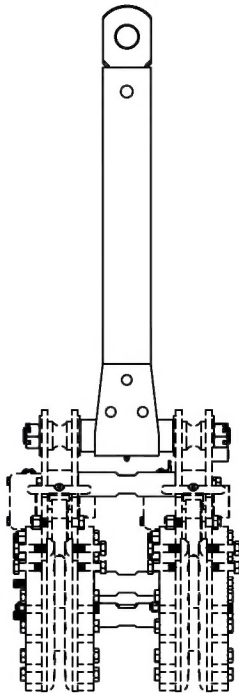
8NR-C (SINGLE RING CAGE)



8NR-DRC (DOUBLE RING CAGE)
8NR-DRCR (DOUBLE RING CAGE RUBBERIZED)



8NR-DHC (DUAL HOOK CAGE)
8NR-DHRC (D.H.C. RUBBERIZED)



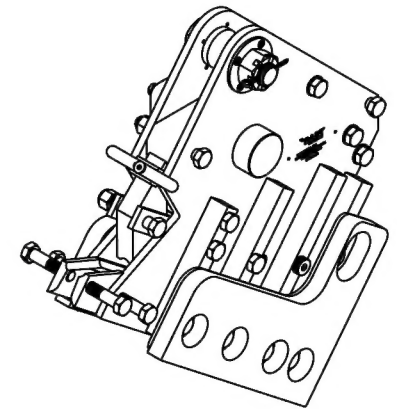
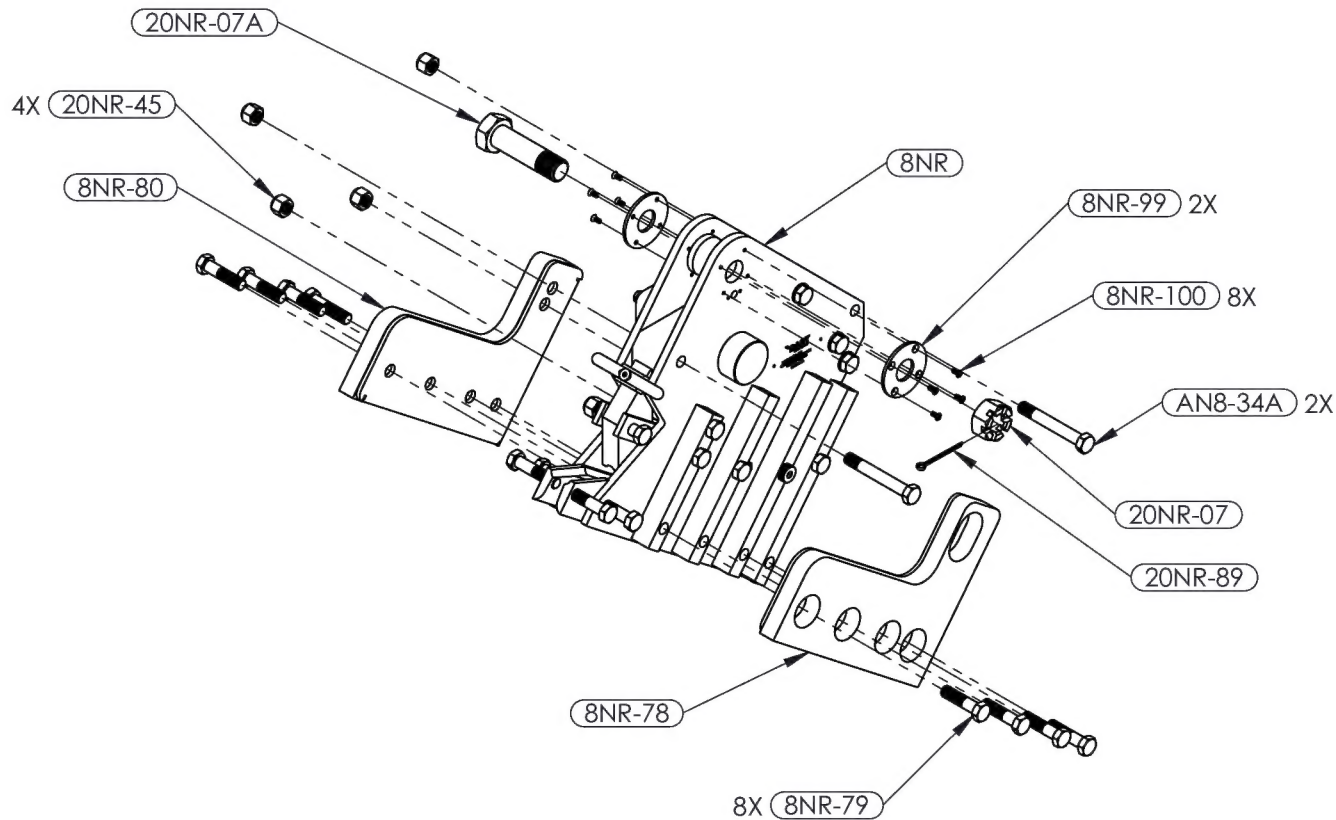
8NR-DHCA (T-BAR LONG)

B/O	Part #	8NR-DHCA /QTY.	8NR-DHRC /QTY.	8NR-DHC /QTY.	8NR-DRCR /QTY.	8NR-DRC /QTY.	8NR-C /QTY.	8NR-SP /QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	8NR							1	8NR NUBBINS RECEIVER		5-5/8 X 13-5/8 X 13-5/8	2
	8NR-78							1	RH PROTECTOR PLATE ASSY		1-1/8 X 8-1/4 X 10-7/8	2
	8NR-80							1	LH PROTECTOR PLATE ASSY		1-1/8 X 8-1/4 X 10-7/8	2
	8NR-84	1	1	1					SPACER DUAL CAGE 6, 1/2" HOLE	1045	Ø1-1/2 X 6-1/4	6,7,8
	8NR-84A	2	2	2					SPACER DUAL CAGE 4, 1/2" HOLE	1045	Ø1-1/2 X 4-1/4	6,7,8
	8NR-86			1					DUAL HOOK CAGE		10-1/2 X 22 X 23-7/8	6
	8NR-86R		1						DUAL HOOK RUBBERIZED CAGE			7
	8NR-88					1			DOUBLE RING CAGE		13-1/2 X 13-3/4 X 19-1/2	4
	8NR-88R				1				DOUBLE RING RUBBERIZED CAGE			5
	8NR-99	2	2	2	2	2	2	2	SPACER DISC	1045	Ø2-5/8 X 1/8	2-8
	8NR-119						1		8NR SINGLE RING CAGE			3
	20NR-83A	1							T-BAR LONG		2-1/2 X 5-7/8 X 28-1/4	8
	20NR-85	1							DRAW BAR FOR T-BAR	4340	Ø1 X 13	6-8
	20NR-93	1	1	1					STOP BLOCK	A36	7/8 X 1 X 1	6-8
B/O	8NR-12	16	16	16	8	8	8		RAIL BOLTS	STEEL	1/2-20 X 1-3/4 MCMASTER-CARR #92620A747	3-8
B/O	8NR-79							8	SIDE PLATE BOLTS	STEEL	1/2-20 X 2 MCMASTER-CARR #91257A748	2
B/O	8NR-100	8	8	8	8	8	8	8	FLAT HEAD MACHINE SCREW	STEEL	#8-32 X 3/8 MCMASTER-CARR #91500A192	2-8
B/O	20NR-07	2			1	1	1	1	LIFTING BOLT NUT	STEEL	1"-8, GRADE 5 (MCMASTER-CARR #97190A040)	2-8
	20NR-07A				1	1	1	1	LIFTING BOLT	STEEL	1"-8 X 5-1/2, GRADE 8 (MCMASTER-CARR #91257A967) MODIFIED	2-5
B/O	20NR-45	2	2	2	4	4	4	4	NYLOCK NUT	STEEL	1/2-20 (MCMASTER-CARR #97135A255)	2-8
B/O	20NR-85B	1	1	1					LIFTING BOLT WASHER	STEEL	Ø1-1/16 I.D. (MCMASTER-CARR #90108A038)	6-8
	20NR-85C	1	1	1					LIFTING WASHER WITH FLAT	STEEL	Ø1-1/16 I.D. MCMASTER-CARR #90108A038 (MODIFIED)	6-8
B/O	20NR-89	2			1	1	1	1	COTTER PIN	STEEL	Ø1/8 X 2 (MCMASTER-CARR #98338A200)	2-8
B/O	20NR-94	1	1	1					3/8 WEDGE LOCK WASHER SET	STEEL	Ø3/8 MCMASTER-CARR #91074A131	6-8
B/O	20NR-95	1	1	1					3/8 FINE THREAD BOLT	STEEL	3/8-24 X 1 MCMASTER-CARR #90128A364	6-8
B/O	20NR-116	2	2	2					DOWEL PIN	STEEL	Ø1/8 X 5/8 MCMASTER-CARR #98381A472	6-8
B/O	AN8-34A	4	4	4	2	2	2	2	CAGE BOLT	STEEL	1/2-20 X 3.594	2-8

TITLE 8NR CAGE ASSEMBLIES	
DWG NO. 8NR-CAGES	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: APPROVED TREAT FINISH SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:12	DATE SHEET 1 OF 8

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



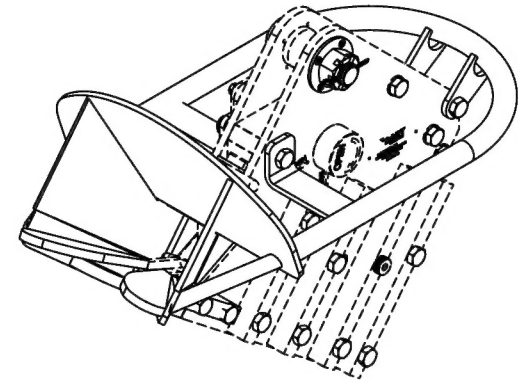
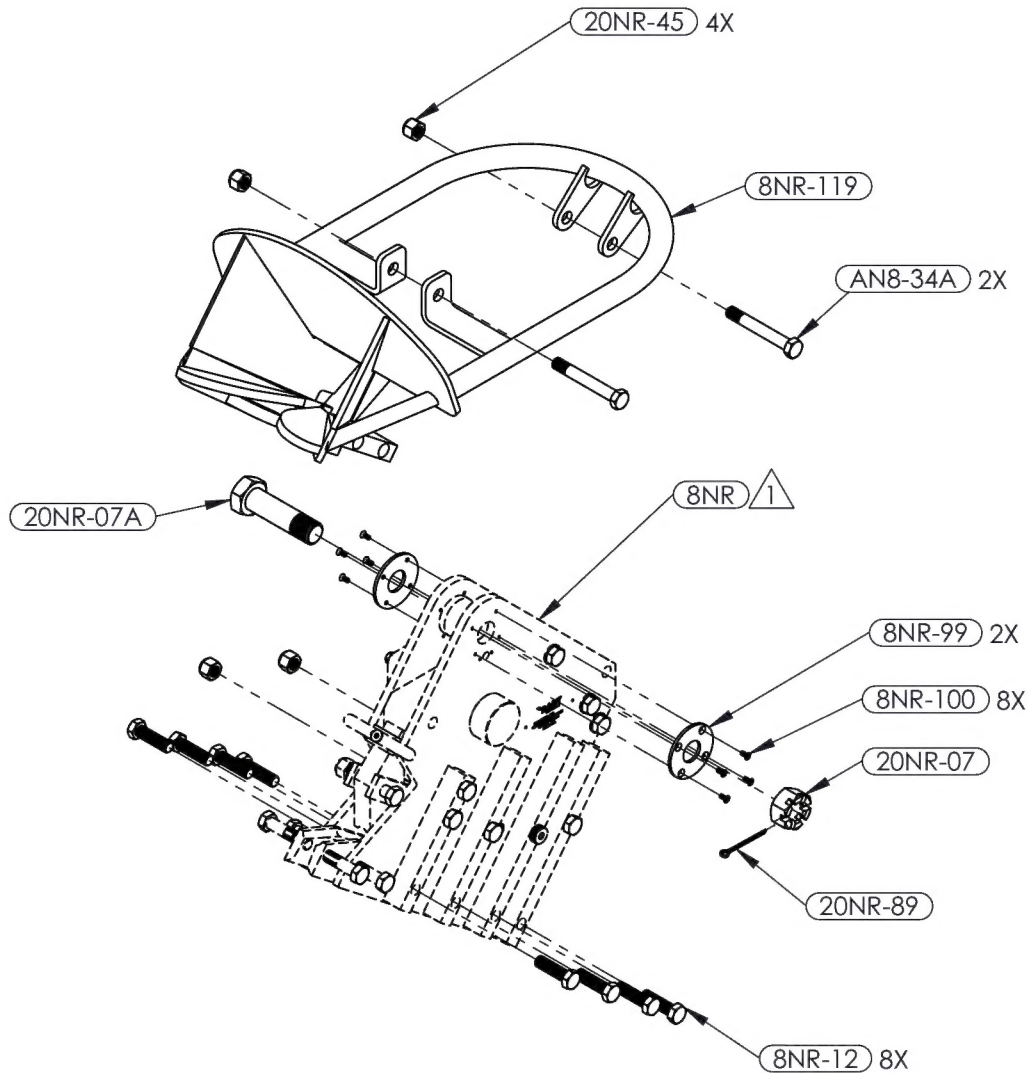
8NR-SP

WITH SIDE PLATE PROTECTORS

DART AEROSPACE	
TITLE 8NR CAGE ASSEMBLIES	
DWG NO. 8NR-CAGES	REV 2
MAT'L	DRAWN BY:
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:8	DATE
SHEET 2 OF 8	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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NOTE:

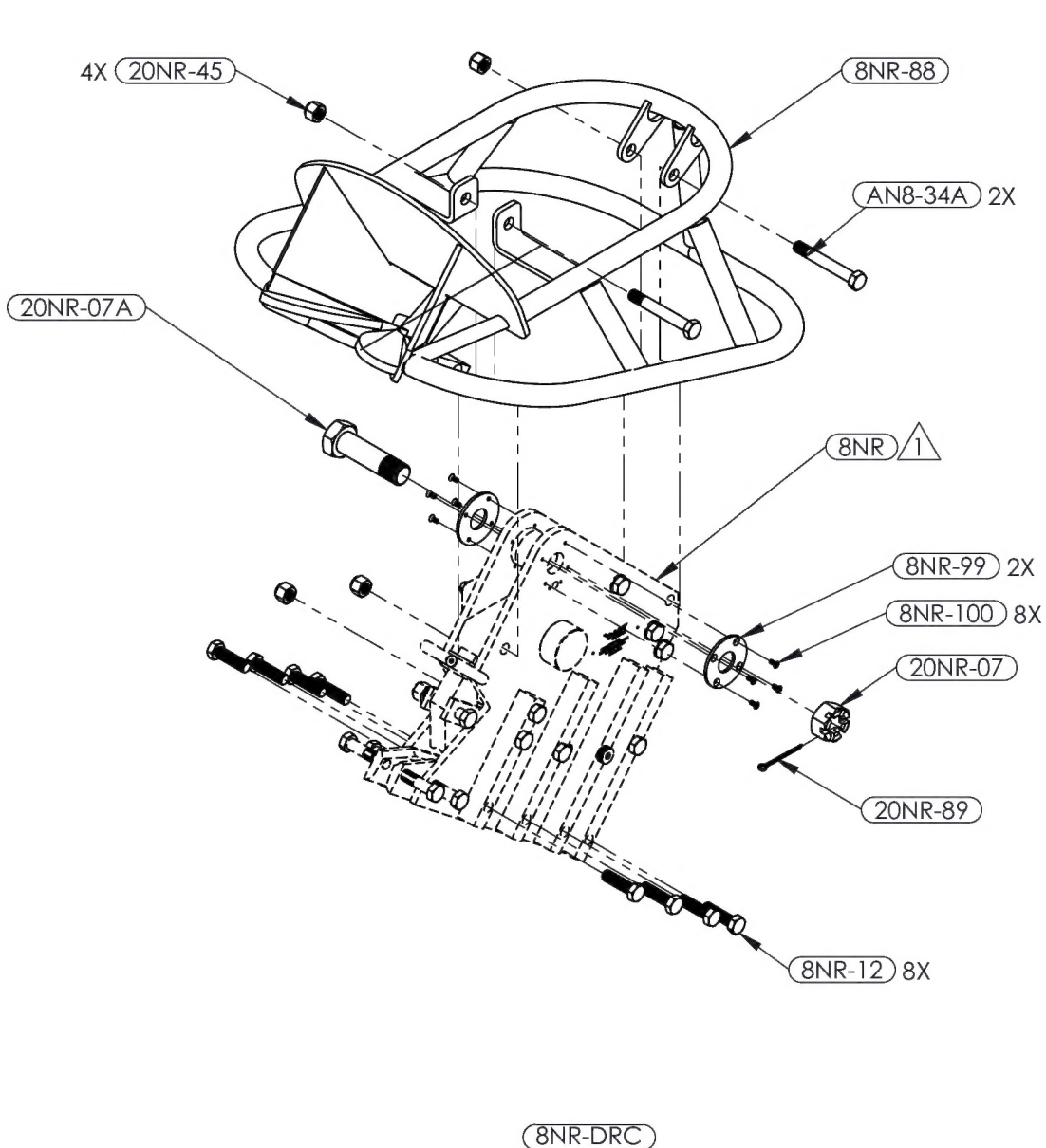
1 8NR FOR REFERENCE ONLY.

DART AEROSPACE	
TITLE 8NR CAGE ASSEMBLIES	
DWG NO. 8NR-CAGES	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:8	DATE SHEET 3 OF 8

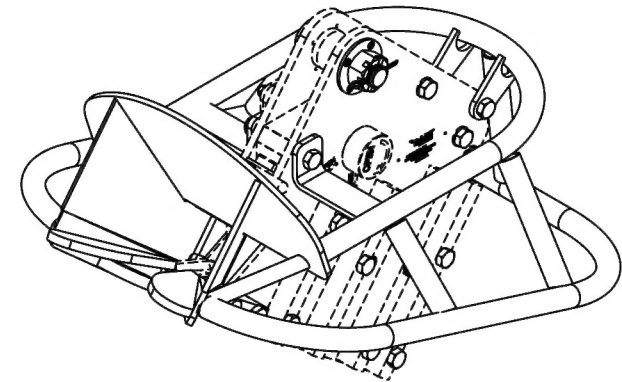
8NR-C
SINGLE RING CAGE

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		8NR CHANGED TO REFERENCE.	7/16/2014	JAG	



DOUBLE RING CAGE



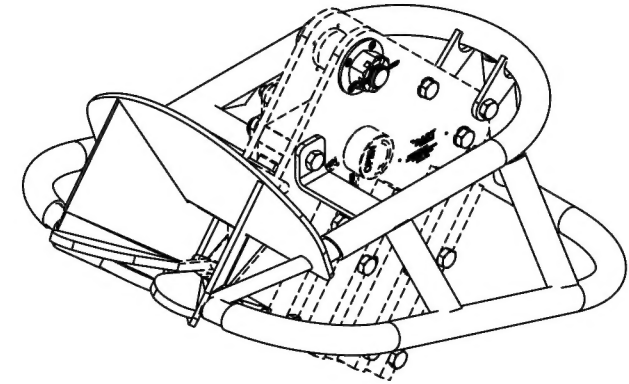
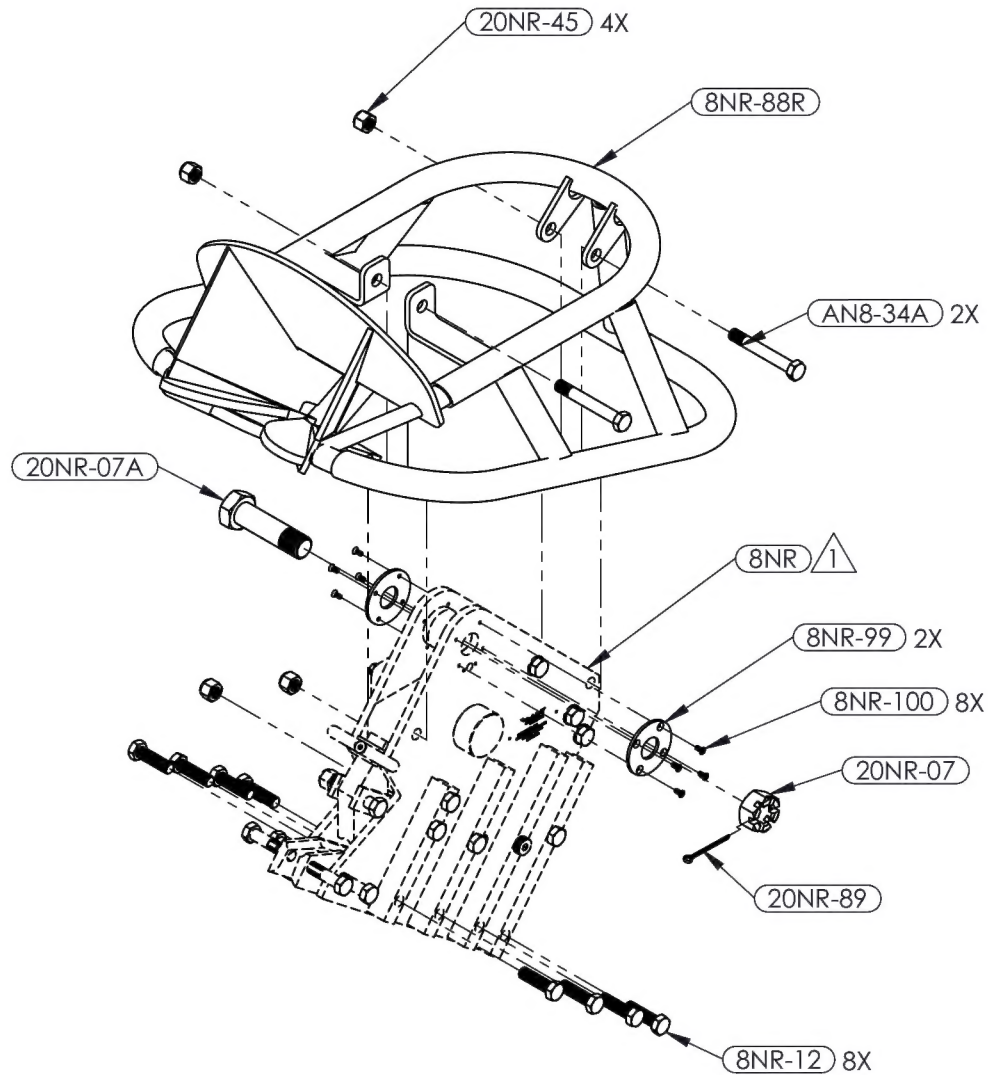
NOTE:

1 8NR FOR REFERENCE ONLY.

DART AEROSPACE	
TITLE 8NR CAGE ASSEMBLIES	
DWG NO. 8NR-CAGES	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:8	DATE SHEET 4 OF 8

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		8NR CHANGED TO REFERENCE.	7/16/2014	JAG	



NOTE:

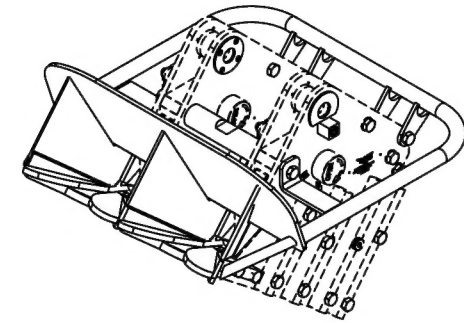
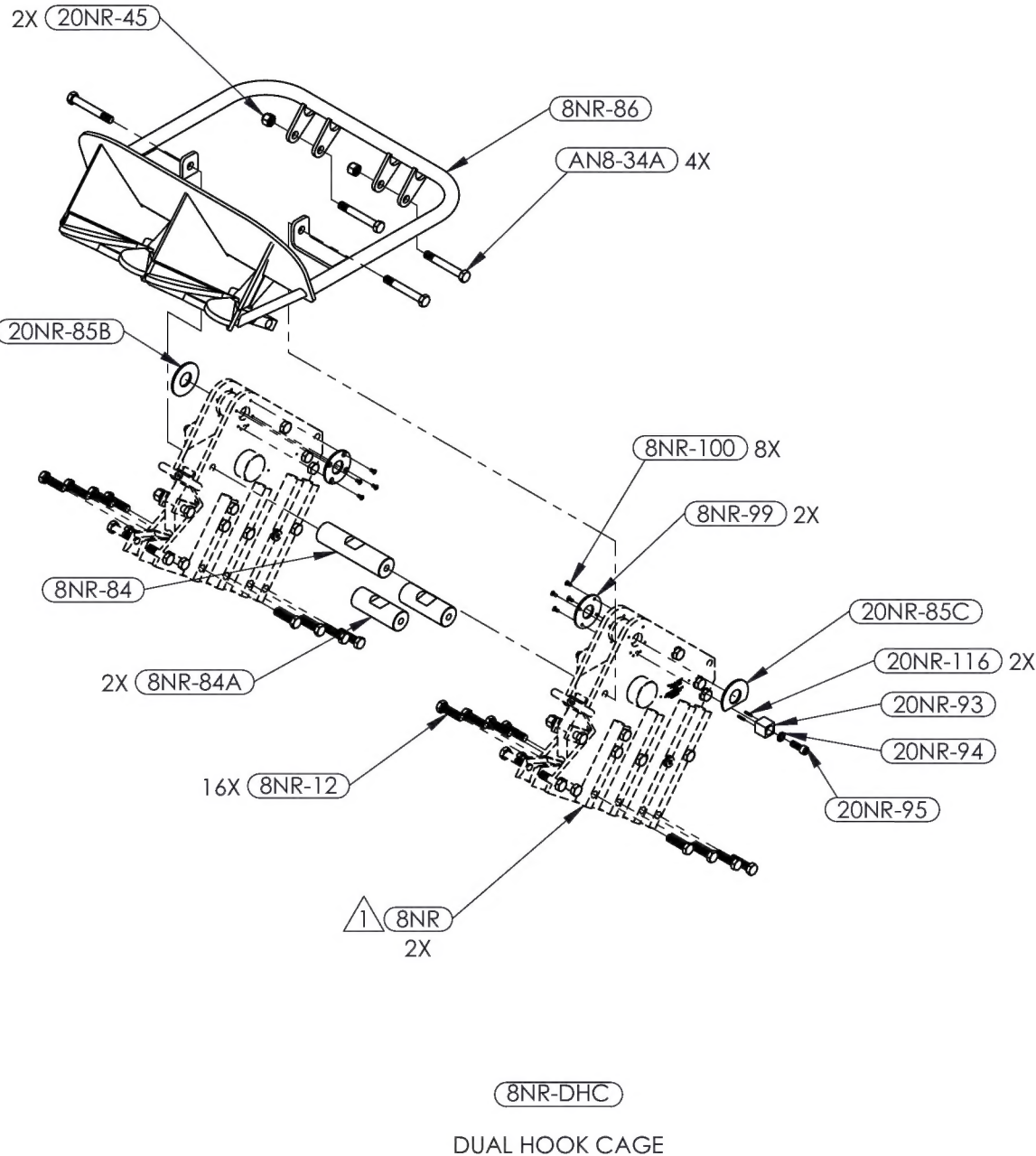
$\triangle 1$ 8NR FOR REFERENCE ONLY.

8NR-DRCR
DOUBLE RING CAGE RUBBERIZED

DART AEROSPACE	
TITLE 8NR CAGE ASSEMBLIES	
DWG NO. 8NR-CAGES	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 FRACTIONS \pm 1/8 .XX \pm .01 ANGLES \pm 5° .X \pm .1	DRAWN BY: APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:8	DATE SHEET 5 OF 8

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REVISIONS					
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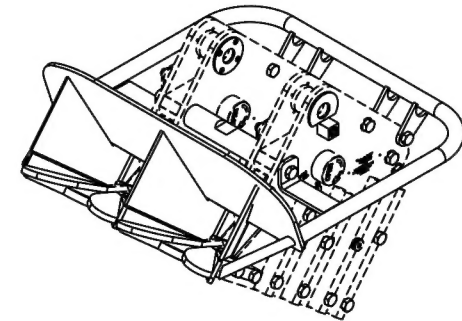
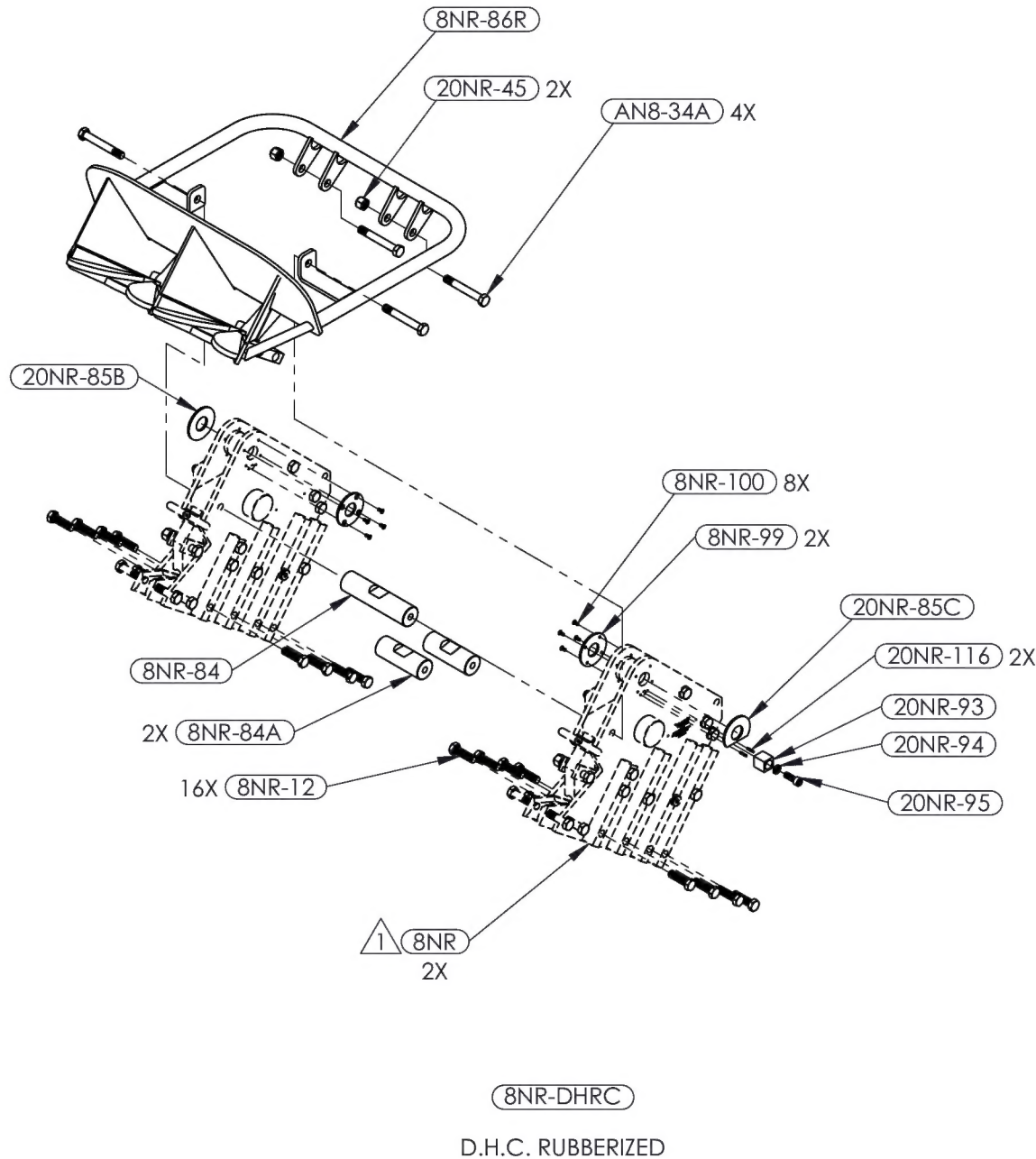
NOTE:

1 8NR FOR REFERENCE ONLY.

DART AEROSPACE	
TITLE 8NR CAGE ASSEMBLIES	
DWG NO. 8NR-CAGES	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:12	DATE SHEET 6 OF 8

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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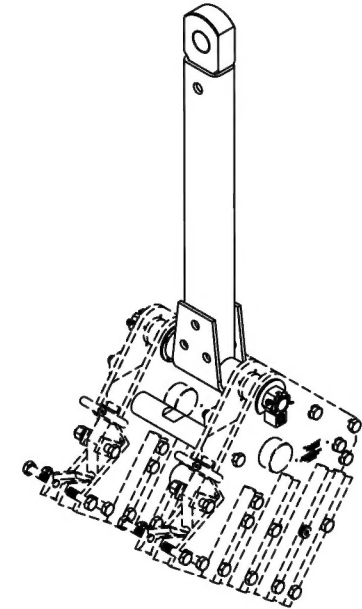
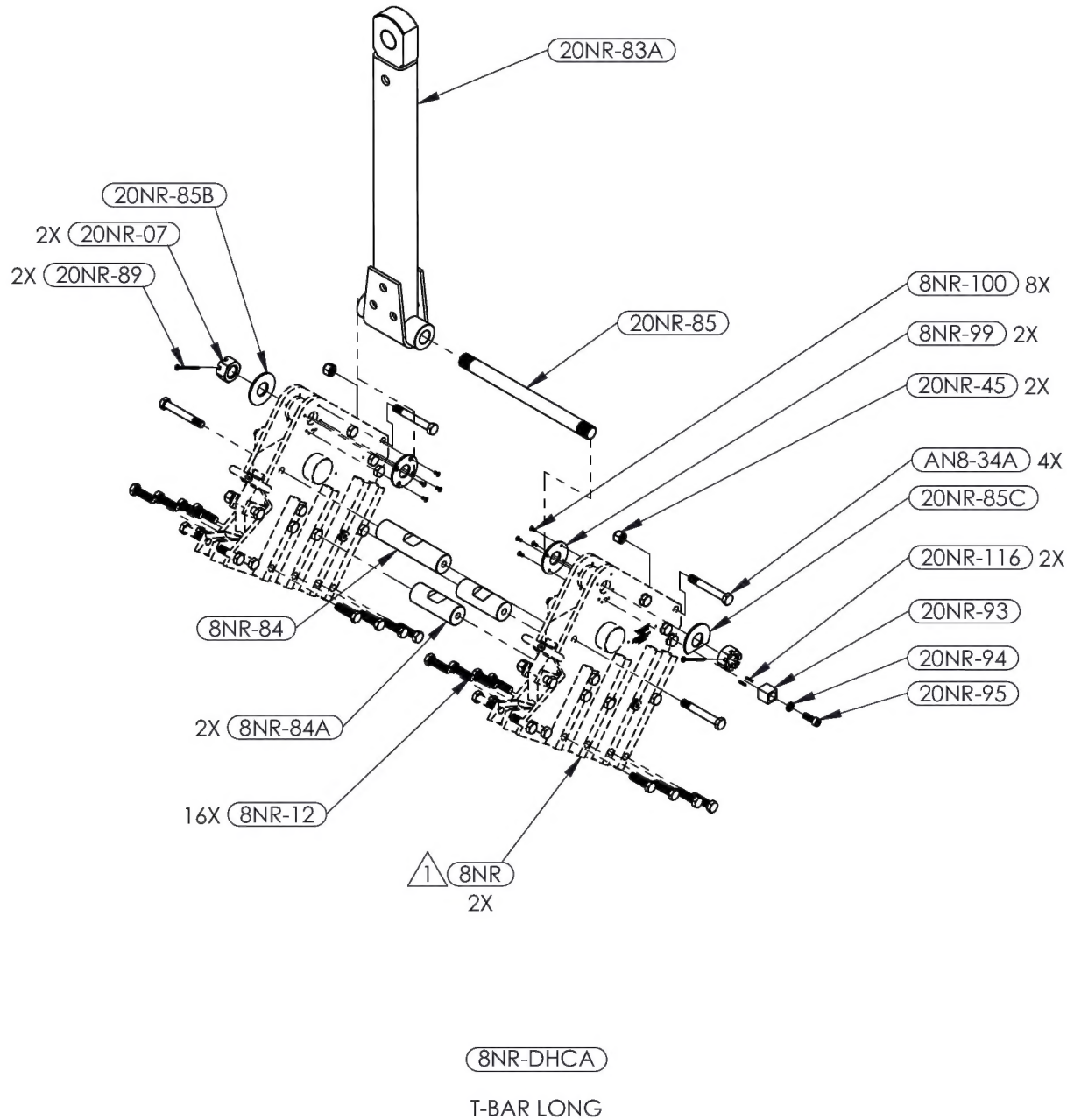
NOTE:

1 8NR FOR REFERENCE ONLY.

DART AEROSPACE	
TITLE 8NR CAGE ASSEMBLIES	
DWG NO. 8NR-CAGES	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:12	DATE
SHEET 7 OF 8	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		8NR CHANGED TO REFERENCE.	7/16/2014	JAG



NOTE:

1 8NR FOR REFERENCE ONLY.

DART AEROSPACE	
TITLE 8NR CAGE ASSEMBLIES	
DWG NO. 8NR-CAGES	REV 2
MAT'L	DRAWN BY:
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:12	DATE
SHEET 8 OF 8	